



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-636-047
Job Sheet 177215



Part No: D350-636-047

Job Qty: 2 ea

Part Name: Run-on Landing Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/18

Job Tracking No:

Due Date: 6/22/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV J IPP REV:A 10.09.27 NEW ISSUE DD VERF:EC IPP Rev:B 11.04.14 ecn11-553 DD verf:EC IPP REV:C AS PER ECN 11-603 JLM 11.07.07 VERIFIED BY:DD IPP Rev:D 112.04.16 AS PER ECN 12-542 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
90	Start up Operation	2 Ea	6/22/18	6/22/18	0.00	0.00	Start Up Stores/Pkg-2		6/14/2018
110	Packaging	2 pcs	6/22/18	6/22/18	0.00	0.00	Packaging1-3		JUN 22 2018
115	QC	2 pcs	6/22/18	6/22/18	0.00	0.00	QC4		
118	DC	2 pcs	6/22/18	6/22/18	0.00	0.00	DC		
120	Packaging	2 pcs	6/22/18	6/22/18	0.00	0.00	Packaging3		JUN 22 2018
130	QC21-FG	2 Ea	6/22/18	6/22/18	0.00	0.00	QC21		JUN 22 2018

Part Op 118 - Photocopy bluefile & type labels per PPPD350-636-047 CHG005
Descriptions: 120 - Identify and pack for shipping as per PPP D350-636-047 Location:FG041

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C34A	Bolt	2 Ea (1 ea)	90-Start up Operation	5063954
AN3C36A	Bolt	8 Ea (4 ea)	90-Start up Operation	FM137074-1
AN3C37A	Bolt	2 Ea (1 ea)	90-Start up Operation	5074162
AN3C42A	Bolt	2 Ea (1 ea)	90-Start up Operation	5041523
D3873-1	Bushing	16 Ea (8 ea)	90-Start up Operation	5056590
D4154-041	Wearplate Assembly	2 Ea (1 ea)	90-Start up Operation	5058194X1 5057687X1
D4170-3	Bushing	8 Ea (4 ea)	90-Start up Operation	5052540X2
D4171-1	Bushing	2 Ea (1 ea)	90-Start up Operation	5093504X1
MS21043-3	Nut	10 Ea (5 ea)	90-Start up Operation	5034415
NAS1149C0363R	Washer	20 Ea (10 ea)	90-Start up Operation	5017102



Container No: S083340



Part: D350-636-047

Job No: 177215

Serial No/Batch: S083340

Revision:

Inspector:

Exp Date:

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t.Gagnon.Michelle

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C34A	2	30	0
	AN3C36A	8	550	0
	AN3C37A	2	76	0
	AN3C42A	2	51	0
	D3873-1	16	66	0
	D4154-041	2	6	0
	D4170-3	8	2	0
	D4171-1	2	21	0
	MS21043-3	10	1,208	0
	NAS1149C0363R	20	363	0
Part Specifications				
Specifications could not be found.				

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Container View (Active) - Master Unit Containers

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Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003875	S081312	AN3C34A	Bolt	S063954	ST348	2
003875	S081306	AN3C36A	Bolt	fm137074-1	ST347	8
003875	S081304	AN3C37A	Bolt	s074162	ST347	2
003875	S081303	AN3C42A	Bolt	s041523	ST347	2
003875	S081299	D3873-1	Bushing	S056590	FP001	16
003875	S057687	D4154-041	Wearplate Assembly	S041889	FP002	1
003875	S081298	D4154-041	Wearplate Assembly	S058199	FP002	1
003875	S083332	D4170-3	Bushing	S083331	ST083	6
003875	S043504	D4171-1	Bushing	S043503	ST083	1
003875	S081296	D4171-1	Bushing	S061056	ST083	1
003875	S081273	MS21043-3	Nut	s034415	ST302	10
003875	S081272	NAS1149C0363R	Washer	s017102	ST266	20

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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Description: TRAINING WEARPLATE INSTALLATION LH/RH

H:\Forms\Engineer\Approved Eng Online\CHGREC revB

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Description Work Order Deviation		Disposition			
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
		OTHER :			